-- ABSTRACT OF DISCLOSURE

An inner box for a cooker is provided including a front plate having an opening portion and an inner box main body bonded to a peripheral edge of the opening portion comprising a first fold-to-bend portion constituted by folding to bend an end portion thereof to invert to be brought into close contact therewith and a second fold-to-bend portion constituted by inverting a portion on a side of the end portion of the first fold-to-bend portion with a predetermined clearance therebetween and a flange portion inserted into the clearance between the first fold-to-bend portion and the second fold-to-bend portion, and wherein the bonding portions of the front plate and the inner box main body are constituted by a structure of inserting the flange portion into the clearance to be calked to bond therewith.